



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO24656**

Purchase Order Date 6/18/2014

PO Print Date 6/18/2014

Page Number 1 of 1

Order From :

VC-AD001

Ship To : DART AEROSPACE LTD

AIR DYNAMICS
19420B CLARK GRAHAM AVENUE
BAIE D'URFE, QUEBEC H9X 3R8

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED

Contact Name

Vendor Phone 514-457-4287

Buyer

Chantal Lavore

Customer POID

Customer Tax # 10127-2607

Ship To Contact

Terms Net 30

Ship To Phone

Currency CAD

Ship Via: FedEx PI collect

FOB FCA - (Free Carrier)

Ship Acct:

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	71400-20	EA934NA HYSOL ADHESIVE QUART KIT	6/20/2014		2.00 Each	\$178.00	\$356.00
Procurement Quality Clauses			Yes				
A005 RIGHT OF ENTRY			6/20/2014				
A012 CHEMICAL AND PHYSICAL TEST REPORTS							
A013 SHELF LIFE CONTROLLED MATERIAL; 80% SHELF							
LIFE REQUIRED AT RECEIPT							
A026 CERTIFICATION OF MATERIAL CONFORMANCE							
A041 QUALITY MANAGEMENT SYSTEM							
A043 RETENTION OF QUALITY DOCUMENTS							
AS PER QUOTE:							
STORE 40F/5C DEG. EXP: JAN.2015 OR BETTER							

Line Total: \$356.00

Deliver To: IAN

PO Total: \$356.00

CLM

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1

Change Date: 6/18/2014



30583

Certificate of Analysis

09 JUN 2014

DATE
PAGE03 April 2014
1 of 1

Purchase Order: 1002000
Date of P.O.: 31 March 2014
Sales Order: 90292252
Delivery Note or Debit Memo: 86207534
Delivery Note position: 900001
Customer No.: 434488

Material:

LOCTITE EA 934NA QT AERO
(A)-1QT (B)-8OZ KIT HS
Known as: HYSOL EA 934NA QT SYSTEM

AIR DYNAMICS CO. LTD.
19420B CLARK GRAHAM AVE.
BAIE D'URFÉ, QUÉ. H9X 3R8
TÉL: (514) 457-4287

Material-No: 1342442
Legacy Code: HS9174016
Bulk Material: 891959
Batch no: JH4BAA1607
Shipment Quantity: 72.000 EA
Manufacture date: 14 February 2014
Specification: 299-947-100 TYPE II CLASS 2
Comments:

Revision: P

Batch Tested	Test Properties	Specification	Individuals	Avg	UOM
JH4B001607	Pot Life , Pot 100g	> = 60	60	60	minute(s)
JH4B001607	Tensile Shear , TS@77F i08 (Bare/FPL)	> = 2250	2360,2370,2600,2780 3450,3850	2902	lb/sq.inch
JH4B001607	Tensile Shear , TS@300F i06 (150F Cure)	> = 850	1210,1230,1240,1300 1380	1272	lb/sq.inch

The above identified product conforms to all requirements listed above at the date and place of shipment from Henkel. If altered in any manner this test report is not valid. Test reports are available for inspection at Henkel Corporation, Bay Point, California. Henkel warrants this product for 12 months from the date of shipment from Henkel or an authorized distributor when stored at a temperature of $\leq 40^{\circ}\text{F}$ / $\leq 4^{\circ}\text{C}$. The warranty set forth is exclusively for the benefit of any recipient of the above identified product shipped directly from Henkel or a distributor that has been expressly authorized in writing by Henkel to provide such warranty on behalf of Henkel. Unless received directly from Henkel, please refer to the provider's certified letter from Henkel that establishes them as a Henkel authorized entity.

Signed Test Report on File

Henkel Quality Assurance

Date of Shipment: 03 April 2014

Henkel Corporation,
Aerospace Group
2850 Willow Pass Road
Bay Point, CA 94665-3237

Tel.: (925) 458-8000
Fax: (925) 458 8030
www.aerospace.henkel.com

Receiving Report

Date: 14/6/20

Batch No: M 129 862

Supplier: Air Dynamic

Dart P/O: 24 606

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒
 New Supplier Yes ☐ No ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC18 Inspection ☐ N/A ☒
 Work Order ☐ N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Rec'd	Quantity Short	Quantity Inspected	Quantity Rejected	Comment / NCR Number

Initials of Receiver QC12 [Signature]

Production/Admin:
 Date
 Received/Costing
 Initial

Location 10v

H:\FORMS\Purchasing\approved purch\RECREPORT Rev F

RELEASE CERTIFICATE

AIR DYNAMICS
 19420B Clark Graham Avenue
 Baie d'Urfé, Québec, H9X 3R8
 514-457-4287

AD-1(A)

QTY: 2

NOMENCLATURE HY SOL (QUART KIT)

PART NUMBER EA934N/A MODEL or TYPE

MAKE HENKEL AEROSPACE

SERIAL NUMBER EXP: APRIL 3/2015

NEW ☒ REPAIRED ☐ INSPECTED ☐ OVERHAULED ☐ MODIFIED ☐

PREVIOUS CERTIFICATION B: 30583 LOT: JH4BAA1607

I HEREBY CERTIFY THAT THE AIRCRAFT PARTS, APPLIANCES AND/OR MATERIALS DESCRIBED HEREON WERE ACQUIRED FROM A SOURCE OF SUPPLY THAT IS CONSISTANT WITH THE CONDITIONS UNDER WHICH THE DEPARTMENT OF TRANSPORT DISTRIBUTOR APPROVAL NO. 12-89 HAS BEEN GRANTED.

DATE JUNE 18, 2014 Brenda Shea
 INSPECTOR'S SIGNATURE



30583

Certificate of Analysis

09 JUN 2014

DATE
PAGE03 April 2014
1 of 1

Purchase Order: 1002000
Date of P.O.: 31 March 2014
Sales Order: 90292252
Delivery Note or Debit Memo: 86207534
Delivery Note position: 900001
Customer No.: 434488

Material:

LOCTITE EA 934NA QT AERO
(A)-1QT (B)-8OZ KIT HS
Known as: HYSOL EA 934NA QT SYSTEM

AIR DYNAMICS CO. LTD.
19420B CLARK GRAHAM AVE.
BAIE D'URFÉ, QUÉ. H9X 3R8
TÉL: (514) 437-4287

Material-No:
Legacy Code:
Bulk Material:

1342442
HS9174016
891959

Batch no:
Shipment Quantity:

JH4BAA1607
72.000 EA
14 February 2014

Specification:

HS-AS9174

Revision: C

Comments:

NOTE: SPECIFICATION REQUIREMENT APPLIES TO AVERAGE RESULT ONLY

Batch Tested	Test Properties	Specification	Individuals	Avg	UOM
JH4B001607	Color, Pt A - Gray	—	OK	—	—
JH4B001607	Appearance, Pt A - Uniform paste; NFM	—	OK	—	—
JH4B001607	Weight per Epoxide, Pt A	174.00-190.00	187.43,189.53	188.48	g/eq
JH4B001607	Filler Content, Pt A	43.00-46.00	45.28,45.98	45.63	%(M)
JH4B001607	Viscosity, Pt A@77F (HBT#7, 20rpm)	3500-9000	4480,4600,4780	4620	poise
JH4B001607	Density, Pt A@77F	1.48-1.55	1.53	1.53	g per ml
JH4B001607	Color Value, Pt B (Gardner scale)	4-12	7	7	—
JH4B001607	Appearance, Pt B - Semi-transparent liquid; NFM	—	OK	—	—
JH4B001607	Amine Content, Pt B	11.80-14.00	13.60,13.84	13.72	%
JH4B001607	Viscosity, Pt B@77F (HBT#1, 20rpm)	10-30	20,20,20	20	poise
JH4B001607	Density, Pt B@77F	0.95-0.97	0.96	0.96	g per ml
JH4B001607	Barcol Hardness, Barcol@77F	>= 70	75	75	—
JH4B001607	Cured Density, Pt A&Pt B @77F Combined	1.28-1.38	1.33	1.33	g per ml
JH4B001607	Pot Life, 450gms@77F	40-60	50	50	minute(s)
JH4B001607	Tensile Shear, TS@77F i00 (Bare/PAA)	>= 3000	3310,3340,3460,3480 3550,3710	3475	lb/sq.inch
JH4B001607	Tensile Shear, TS@180F i00 (Bare/PAA)	>= 2000	2490,2590,2640,2680 2700,2870	2662	lb/sq.inch
JH4B001607	Tensile Shear, TS@300F i00 (Bare/PAA)	>= 1000	1260,1280,1320,1320 1320	1300	lb/sq.inch
JH4B001607	Date Of Testing,	March 3, 2014	—	—	—

The above identified product conforms to all requirements listed above at the date and place of shipment from Henkel. If altered in any manner this test report is not valid. Test reports are available for inspection at Henkel Corporation, Bay Point, California. Henkel warrants this product for 12 months from the date of shipment from Henkel or an authorized distributor when stored at a temperature of <=40F / <= 4C. The warranty set forth is exclusively for the benefit of any recipient of the above identified product shipped directly from Henkel or a distributor that has been expressly authorized in writing by Henkel to provide such warranty on behalf of Henkel. Unless received directly from Henkel, please refer to the provider's certified letter from Henkel that establishes them as a Henkel authorized entity.

Signed Test Report on File

Henkel Quality Assurance

Date of Shipment: 03 April 2014

Henkel Corporation,
Aerospace Group
2850 Willow Pass Road
Bay Point, CA 94565-3237

Tel.: (925) 458-8000
Fax: (925) 458 8030
www.aerospace.henkel.com



30583

Certificate of Analysis

09 JUN 2014

DATE
PAGE03 April 2014
1 of 1

Purchase Order: 1002000
Date of P.O.: 31 March 2014
Sales Order: 90292252
Delivery Note or Debit Memo: 86207534
Delivery Note position: 900001
Customer No.: 434488

Material: LOCTITE EA 934NA QT AERO
(A)-1QT (B)-8OZ KIT HS
Known as: HYSOL EA 934NA QT SYSTEM
Material-No: 1342442
Legacy Code: HS9174016
Bulk Material: 891959
Batch no: JH4BAA1607
Shipment Quantity: 72.000 EA
Manufacture date: 14 February 2014
Specification: MMM-A-132 TY/I CL/3 FM/P GRP 1
Comments: REF: QPL-MMM-A-132-10 NOTICE 2; 02/14/2005

AIR DYNAMICS CO. LTD.
194208 CLARK GRAHAM AVE.
BAIE D'URFÉ, QUÉ. H9X 3R8
TÉL: (514) 457-4287

Revision: B

Batch Tested	Test Properties	Specification	Individuals	Avg	UOM
JH4B001607	Tensile Shear , TS@77F i00 (Bare/PAA)	> = 3000	3310,3340,3460,3480 3550,3710	3475	lb/sq.inch
JH4B001607	Tensile Shear , TS@180F i00 (Bare/PAA)	> = 2000	2490,2590,2640,2680 2700,2870	2662	lb/sq.inch

The above identified product conforms to all requirements listed above at the date and place of shipment from Henkel. If altered in any manner this test report is not valid. Test reports are available for inspection at Henkel Corporation, Bay Point, California. Henkel warrants this product for 12 months from the date of shipment from Henkel or an authorized distributor when stored at a temperature of $\leq 40^{\circ}\text{F}$ / $\leq 4^{\circ}\text{C}$. The warranty set forth is exclusively for the benefit of any recipient of the above identified product shipped directly from Henkel or a distributor that has been expressly authorized in writing by Henkel to provide such warranty on behalf of Henkel. Unless received directly from Henkel, please refer to the provider's certified letter from Henkel that establishes them as a Henkel authorized entity.

Signed Test Report on File

Henkel Quality Assurance

Date of Shipment: 03 April 2014

Henkel Corporation,
Aerospace Group
2850 Willow Pass Road
Bay Point, CA 94565-3237

Tel.: (925) 458-8000
Fax: (925) 458 8030
www.aerospace.henkel.com